

A guide for AlphaTec solutions in Automotive, Machinery & Equipment and Metal Fabrication







NEW STANDARD EN ISO 374:2016

Gloves giving protection from dangerous chemicals and micro-organisms

AlphaTec

New Standard

EN ISO 374:2016

This standard refines the required capabilities for gloves that protect workers whose hands are subject to chemical and/or micro-organism exposure. This includes new and expanded test methods as well as new marks.

New Test Methods

EN ISO 374:2016 / EN 16523-1:2015 PERMEATION

Chemicals Tested: The chemical permeation table now includes 6 new categories labeled M through T in addition to the 12 labelled A through L.

M Nitric acid 65% 7697-37-2 Inorganic mineral acid, oxidizing N Acetic acid 99% 64-19-7 Organic acid 1336-21-6 Mineral base O Ammonia 25% P Hydrogen peroxide 30% 7722-84-1 Peroxide 5 Hydrofluoric acid 40% 7664-39-3 Inorganic mineral acid T Formaldehyde 37% 50-00-0 Aldehyde

Results: The result is the lowest breakthrough time of three tested samples.

EN 374-4:2013 DEGRADATION

These are new test methods considering the glove before and after a contact with the chemical including normative and informative protocols.

EN ISO 374-5:2016 MICRO-ORGANISMS

Protection against bacteria and fungi.

EN ISO 374-5:2016 + ISO 16604/ Method B

Protection against bacteria, fungi and virus.

New Marks & Requirements

Dangerous Chemical Pictograms

Gloves can only claim protection against Chemical Risks when:

 Type C, B, or A performance is achieved using the permeation test method EN16523-1:2015 (summarized here)

EN ISO 374-1/Type C



EN ISO 374-1/Type B



EN ISO 374-1/Type A



At least Level 1 performance (more than 10 minutes) against at least one chemical on the list At least Level 2 performance (more than 30 minutes) against at least three chemicals on the list At least Level 2 performance (more than 30 minutes) against at least six chemicals on the list

- The glove is leakage proof following testing using the
- Degradation performance for the claimed chemicals has to be tested.

Micro-organism Pictograms

Gloves can only claim protection against Micro-organism Risks when they meet these performance requirements:

- For bacteria and fungi, the glove is leakage proof as per EN 374-2:2014.
- In addition, for virus protection, the glove passes the ISO 16604 / Method B test.

EN ISO 374-5



EN ISO 374-5



VIRUS



Ansell has developed a range of tools to support the adoption of the EN374 standard and other regulatory updates.

Learn more and download a copy of our EN374 Reference Guide and find other materials at: www.ansell.com/enresourcecenter

Ansell

AUTOMOTIVE, MACHINERY & EQUIPMENT, AND METAL FABRICATION PROCESS

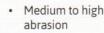


MACHINING

Product

Application and its related requirements Performance Standard & **Technologies**

Inspection



- Medium to high dexterity
- Light cut resistance
- Liquid repellence

Assembly/oily

- High tactility & flexibility
- Basic to medium mechanical resistance
- · Medium to high oil repellence & grip









INJECTION MOLDING

Product

Application and its related requirements

resistance

Mechanical

Chemical

resistance

adhesion

Chemical

resistance

Low outer

adhesion

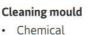
surface

Cleaning

Low surface

Gluing

Performance Standard & **Technologies**

















AlphaTec®

58-330

AlphaTec®

58-128

Lubricants preparation

- Chemical resistance
- Oil grip
- Medium abrasion resitance

Cleaning Equipment

- Chemical resistance
- Oil grip
- Medium abrasion resistance















AlphaTec®

58-335

AlphaTec® 58-128

Gluing, bonding

- Low mechanical
- High dexterity
- Chemical resistance



4

X121A



JKOPST









AlphaTec® 58-735

Metal working

- Medium abrasion
- Medium to high dexterity
- Light to medium cut resistance
- Chemical resistance

Thermal treatment

- Medium abrasion
- Light to medium cut resistance
- · Liquid repellence













Product

Application and its related requirements

Performance Standard & **Technologies**



- Chemical resistant
- High flexibility
- **Tactility**
- Light to medium mechanical resistance
- Paint compatible; (Silicone, wax, lint free)

Robot cleaning

- Heavy chemical resistant
- Covering fore
- Light to medium mechanical resistance
- Paint compatible; (Silicone, wax, lint free)















ASSEMBLY

Product

Application and its related requirements

Tanks and modules

mechanical

Medium to high

resistance

dexterity

Flexibility

grip

Light liquid

repellence &

Basic to medium

pre fill

Performance Standard & **Technologies**











AlphaTec® 58-330









AlphaTec®

58-435

AlphaTec® 58-270

Preparation

- Chemical resistance
- Dexterity

Gun Painting

- Covering fore arm
- Chemical resistant
- Paint compatible; (Silicone, wax, lint free)



















AlphaTec® 58-530W

Degreasing treatment

- · Liquid repellence
- Oil grip
- Medium to high abrasion
- Low cut
- High flexibility

Painting line

- Medium abrasion
- Low cut
- High flexibility
- Dry grip









MAINTENANCE

Product

Application and its related requirements

Performance Standard & Technologies



AlphaTec® 58-735

NEW

Cleaning

- Medium cut
- · High abrasion
- · Dexterity
- Chemical resistance
- · Oil grip

Metal working

- Medium cut
- High abrasion
- Dexterity
- Chemical resistance
- Oil grip

CE













Feel EQUIPPED™

Selection of chemical resistant gloves for your applications can be quite challenging. It's not only about chemical resistance, and often compromises need to be made.

Ansell has been protecting workers for over 100 years. We have specialized teams across 10 industries dedicated to developing solutions for the hazards and applications that workers face every day.

Through continuous new product development and recent acquisitions, Ansell now offers a new and expanded portfolio with a full range of bestin-class chemical protection products. As a result, workers can now take advantage of increased confidence and Feel EQUIPPED™ from head to toe.

PRODUCT BENEFITS



AlphaTec® 58-128 Second skin fit

- Minimizes hand fatigue and enhance comfort through ergonomics
- Confident grip



AlphaTec® 58-530/535 Extended durability and comfort

- · Secure chemical protection
- Improved grip
- A range of liners for extra comfort



AlphaTec® 58-430/435 Chemical protection options to match your needs

- · reliable durability in use
- optimal control in slippery environments



AlphaTec® 58-330/335 Ultimate comfort and sweat

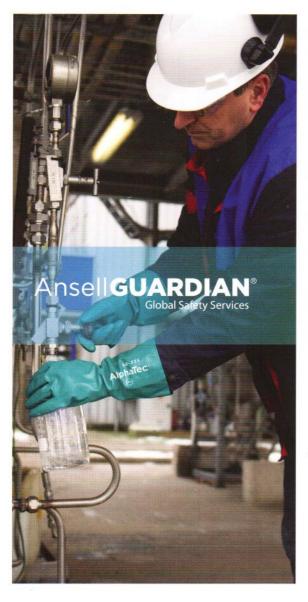
- · Secure chemical protection
- Improved fit



AlphaTec® 58-735 NEW

Complete protection
(Cut + chemical)

- Secure chemical protection
- Confident cut protection



Ansell GUARDIAN®

Global Safety Services

Ansell Chemical Guardian™ matches glove materials with your chemicals to offer a personalized glove and suit assessment, along with recommended permeation times, to deliver maximum protection and productivity to your workforce.

Our new digital solution is designed to simplify the selection of Ansell hand and body protection solutions. It offers an instant visual evaluation and an easyto-use search functionality including the unique Chemical Abstracts Service (CAS) number system.

For specific chemical protection challenges, an expert assessment is also available to provide a simplified set of choices, drawn from our broad portfolio of chemical protection solutions.

For up-to-the-minute chemical permeation data, please visit:

www.ansellguardianpartner.com (hand protection) www.ansell.com/permeation (body protection)

Search

AS CHEMICAL NAME

CYCLOHEXANE

Product selection

CHEMICAL PERMEATION DATA



AlphaTec Nitrile Degradation and Permeation Breakthrough Times

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Туре	CAS	Chemical name	×	58-128		58-330	M	58-335	1	58-430	Ì	58-435	Ì	58-530E 58-535E	
ongoneou.		a procedure to the first street of the stree	AND DESCRIPTION OF THE PARTY OF	Degradation	Permeation	Degradation	Permeation	Degradation	Permeation	Degradation	Permeation	Degradation	Permeation	Degradation	Permeation
sgl	57-55-6	Propylene Glycol	100	1-1		1=1	>480'	0.75	>480'	-	>480'	(-)	>480'	-	>480"
sgl	110-86-1	Pyridine	100	NR	<10'	NR	10-30	NR	10-30	NR	10-30'	NR	10-30'	NR	10-30
sgl	1310-73-2	Sodium Hydroxide	50	E	>480'	E	>480'	E	>480'	E	>480'	E	>480'	E	>480"
sgl	8052-41-3	Stoddard Solvent	100	G	240-480	E	>480'	E	>480'	E	>480'	E	>480'	E	>480'
sgl	100-42-5	Styrene	100	NR	<10'	NR	10-30	NR	10-30'	NR	10-30	NR	10-30	NR	10-30
sgl	7664-93-9	Sulphuric acid	96	NR	30-60'	NR	30-60	NR	30-60'	NR		NR		NR	60-120
sgl	109-99-9	Tetrahydrofuran	100	NR	<10'	NR	<10'	NR	10-30	NR	<10'	NR	10-30	NR	<10'
sgl	110-01-0	Tetrahydrothiophene	100	-	<10'		10-30	-	30-60'	-	10-30	_	30-60"	-	10-30
sgl	7719-09-7	Thionylchloride	100	-	<10'	-	<10'	-	<10'	-	<10'	-	<10'	-	<10'
sgl	108-88-3	Toluene	100	Р	<10'	F	10-30	F	10-30'	F	10-30	F	10-30'	F	10-30
sgl	79-01-6	Trichloroethylene	100	NR	<10'	NR	10-30'	NR	10-30	NR	10-30	NR	10-30	NR	10-30
sgl	1330-78-5	Tricresyl Phosphate	100	E	>480'	E	>480	E	>480'	E	>480'	E	<480'	E	>480'
sgl	102-71-6	Triethanolamine	100	E		E	>480	E	>480'	Е	240-480	E	>480'	E	240-480
sgl	121-44-8	Triethylamine	100	-		(-)	>480	1-1	>480'		>480"	-	>480"	-	>480'
sgl	64742-88-7	White Spirit	100	G	240-480	Ε	>480'	E	>480'	E	>480	E	>480'	E	>480'
sgl	1330-20-7	Xylene	100	P	<10'	G	30-60'	G	30-60	F	10-30"	G	30-60	G	10-30'

110-82-7

Legend

<10	Not Recommended
10-30	Splash Protection
30-60	Splash Protection
	Medium Protection
	Medium Protection
240-480	Good Protection
>480	Good Protection

	Delamination of Outer Layer
	Not Recommended
	Poor
	Fair
G	Good
	Excellent

Permeation breakthrough times evaluate the time necessary for a chemical to pass through a glove material.

Degradation ratings evaluate the amount of change a glove material will suffer due to contact with a chemical.



ERGOFORM™ is a technology that enables Ansell to design safety solutions that support musculoskeletal health during repetitive tasks to improve worker performance.

Our design reduces stress on joints, ligaments and tendons

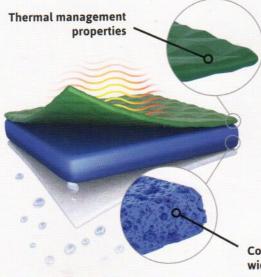
AlphaTec

Ergonomic fit ensures superior comfort and maximum range of motion



Moisture Management Technology

AQUADRI™ features a composite material that wicks perspiration into its micropores and disperses heat for a drier, cooler and more comfortable fit.



Composite moisture wicking material





ANSELL GRIP™ is a coating treatment that minimizes the force required to grip dry, oily and wet tools or materials, reducing hand and arm fatigue and improving dexterity, safety and productivity.

Safe handling of tools & materials

FOR FURTHER INFORMATION, CONTACT YOUR ANSELL REPRESENTATIVE OR VISIT WWW.ANSELL.COM

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Users are encouraged to always use caution and care when handling sharp or abrasive materials, chemicals, or other hazardous or dangerous substances. Any information or data provided is based upon

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